



Insert Wood Dowels (A) into Modesty Panel (K), the Return Side Panel (H), the top of End Panel (J) and the top of the Small End Panel (L). Insert Cams (C) into Modesty Panel (K), Return Side Panel (H), End Panel (J) and Small End Panel (L). Install Cam Posts (B) into threaded inserts in the End panel (J), Return Side Panel (H), and Small End Panel (L). Screw Levelers (E) into bottom of Return Side panel (H), End Panel (J) and Small End Panel (J) and Small End Panel (L). Fasten panels together by turning Cams (C).

 $(\mathbf{1})$ 



