National Public Seating

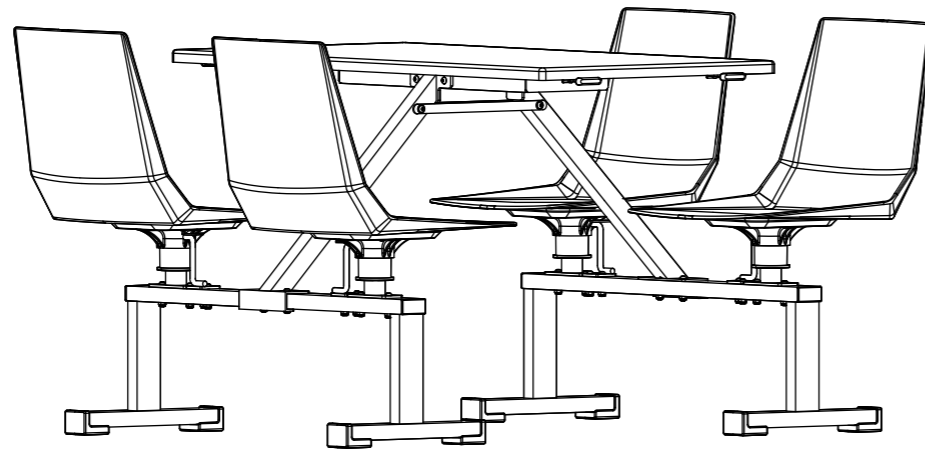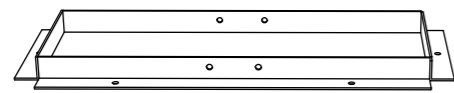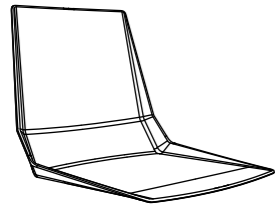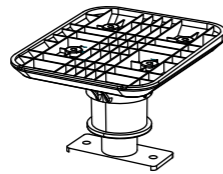# Cluster Swivel Booth Seat Instructions
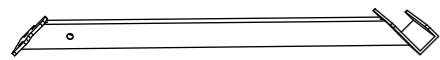
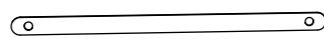www.nationalpublicseating.com
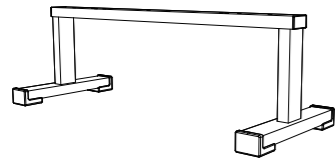
Parts List

ⒶTable frame x 1

Ⓑ-1.Seat x 4

Ⓑ-2.Seat base x 4

ⒸConnecting frame x 2
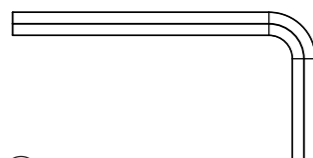
ⒹConnecting plate x 2
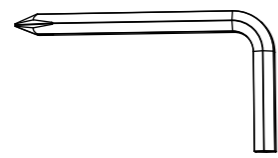
ⒺSeat frame x 2

ⒻSwivel control-L x 2

ⒼSwivel control-R x 2

Accessory Tool

ⒽHex key
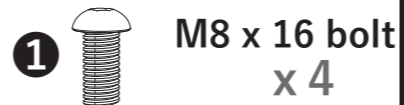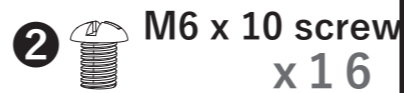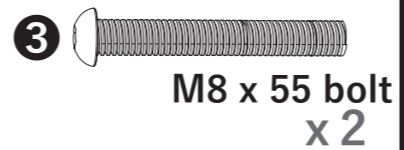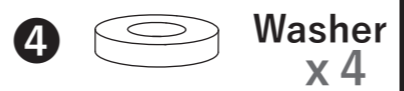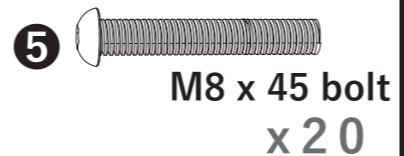
ⒾPhillips wrench

ⒿOpen end wrench

Hardware List

❶ M8 x 16 bolt x 4
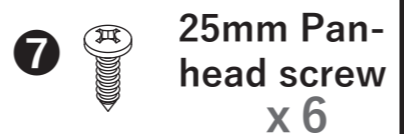
❷ M6 x 10 screw x 16

❸ M8 x 55 bolt x 2

❹ Washer x 4

❺ M8 x 45 bolt x 20

❻ Nut x 26

❼ 25mm Pan-head screw x 6

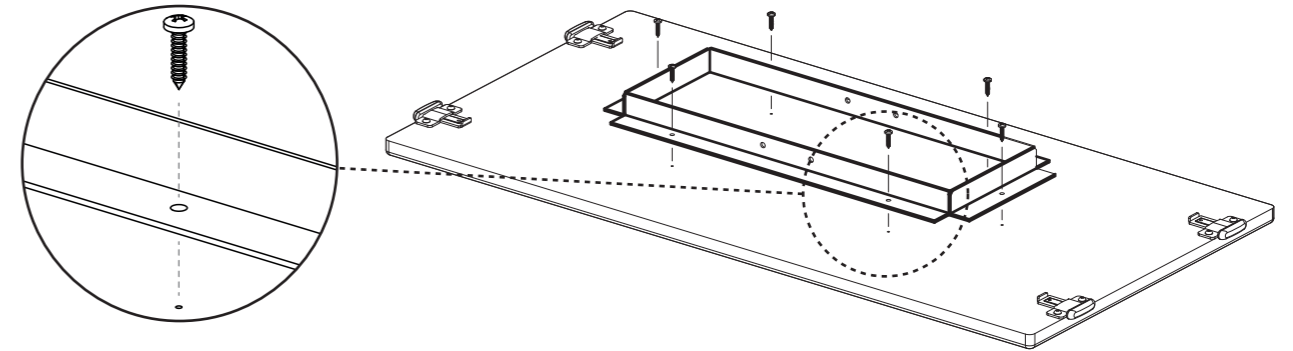### Floor connection optional parts

❽ Fastening plate x 4

❾ Expansion bolt x 4

❿ Screw x 4

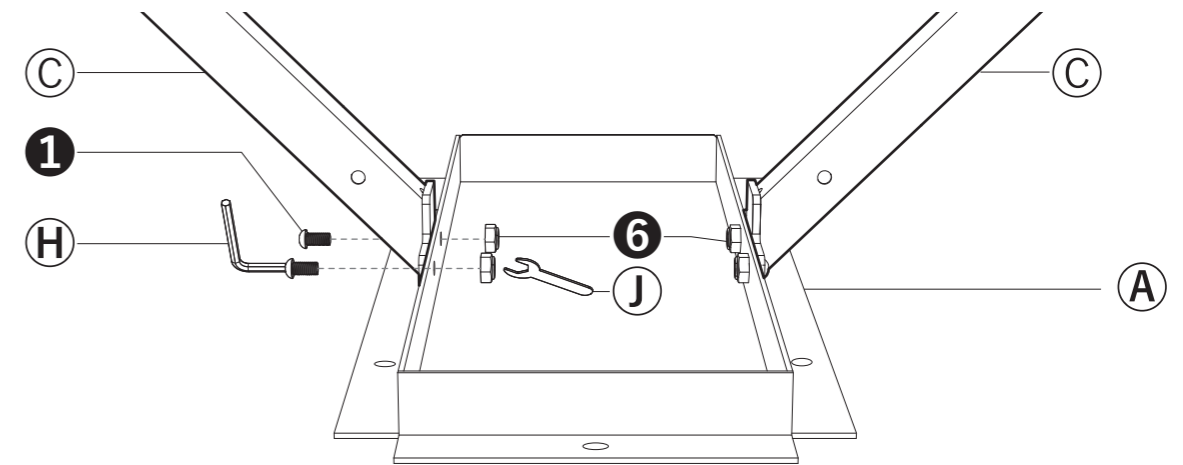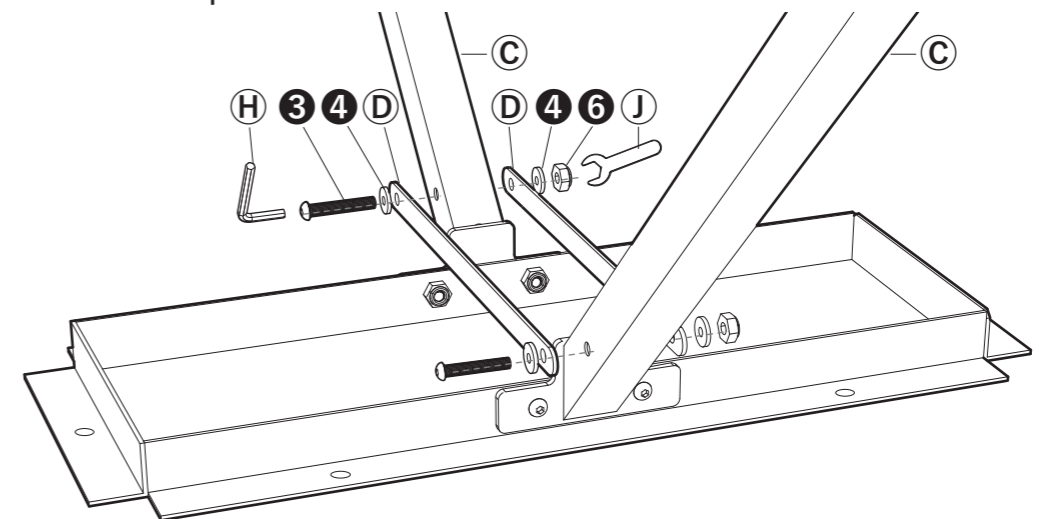**1** Install table frame Ⓐ to tabletop as follows: Begin by aligning the six frame holes over pilot holes on underside of tabletop. Using the six 25mm pan-head screws ❼ , tightly fasten screws to tabletop.

2 Align the holes on the flat side of two connecting frames Ⓒ with the holes on the table frame Ⓐ. Insert four M8 x 16 bolts❶ and tighten with four nuts ❻ using enclosed hex key Ⓗ and open end wrenchⒿ.
*Don't fully tighten the bolts until you make sure that the main structure is level with the ground at step 4.

3 Align the holes on two connecting plates Ⓓ with the holes on two sides of connecting frames Ⓒ. Insert two M8 x 55 bolts ❸ through four washers ❹ and tighten with two nuts ❻ using enclosed hex key Ⓗ and open end wrench Ⓙ.
*Don't fully tighten the bolts until you make sure that the main structure is level with the ground at step 4.
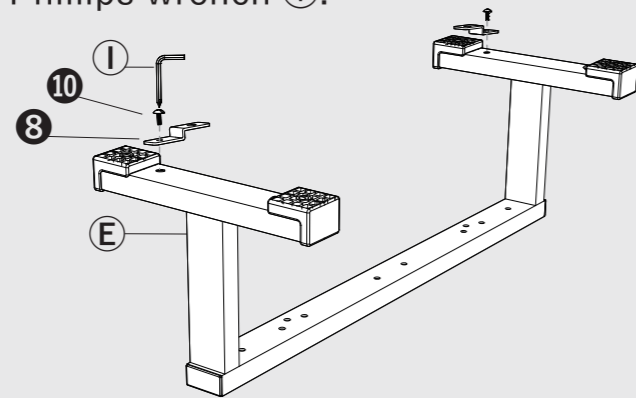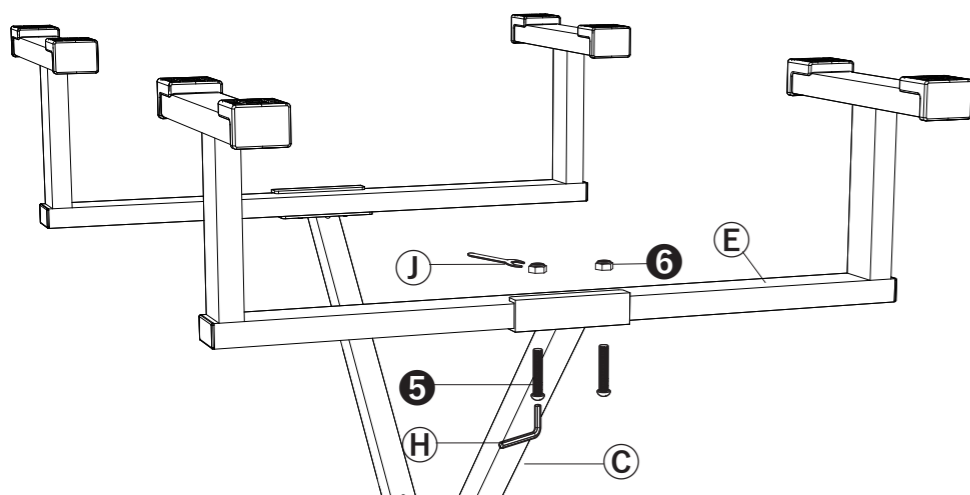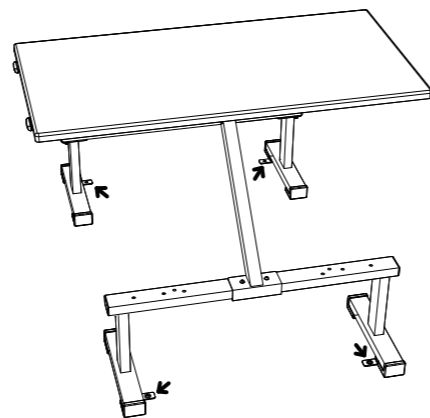
For unit with optional floor connectors- Step 1

Place seat frame Ⓔ on a flat and clean surface. Align the hole on fastening plate❽ as the direction shown below with hole at the bottom of seat frame. Insert screw ❿ and tighten it using enclosed Phillips wrench Ⓘ.
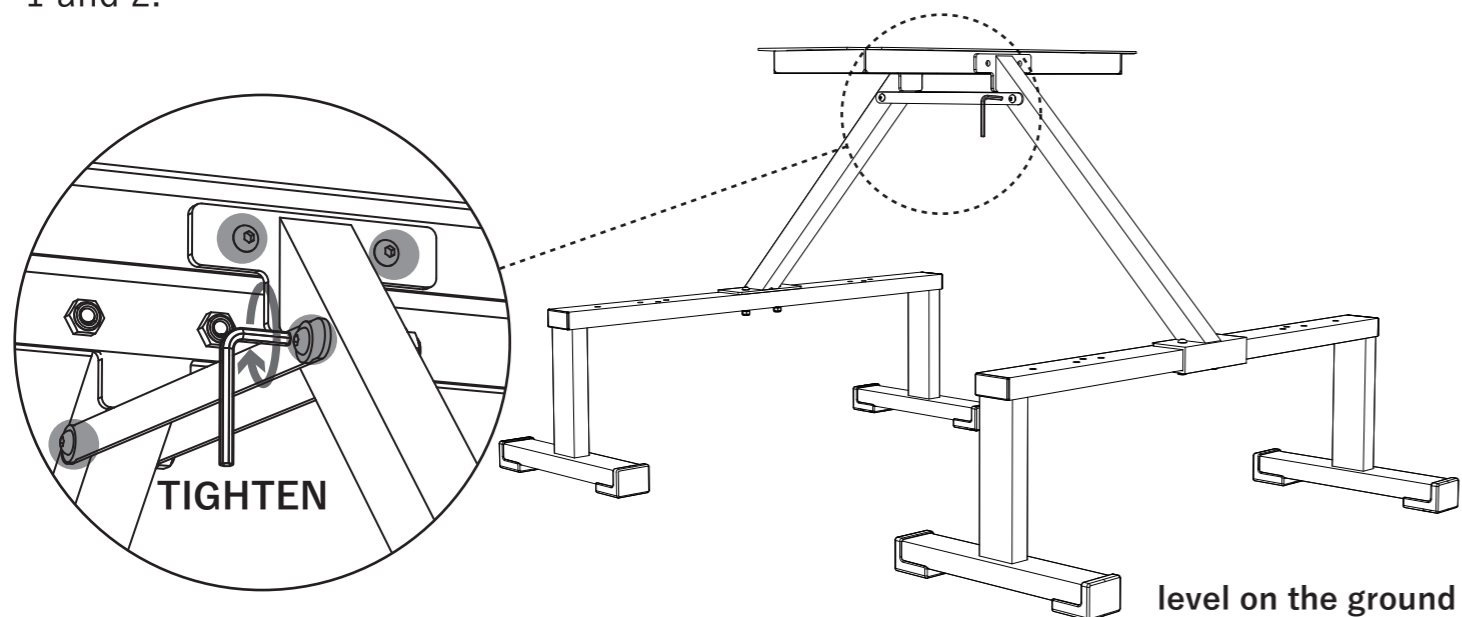
4 Fasten seat frame Ⓔ into the mouth of connecting frame Ⓒ. After aligning holes to holes on seat frame, insert two M8 x 45 bolts ❺ and tighten with two nuts ❻ using enclosed hex key Ⓗ.

※For optional floor connection , make sure that fastening plate should be placed backward.

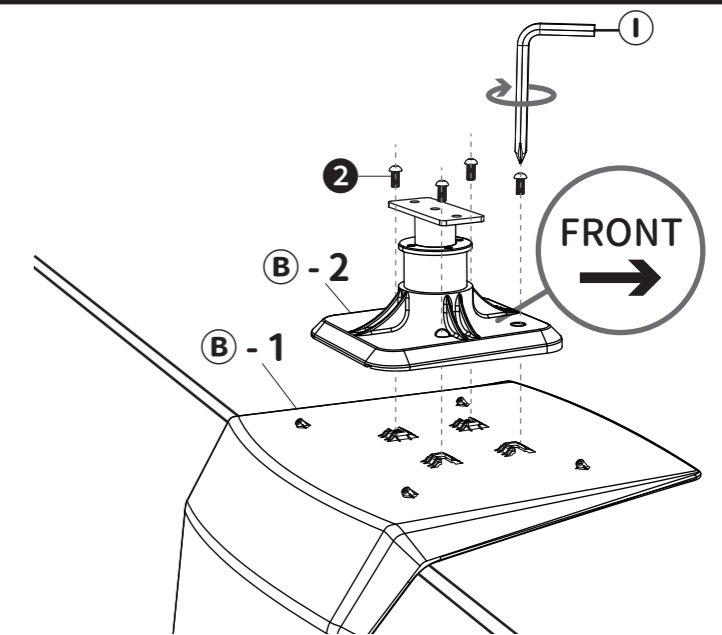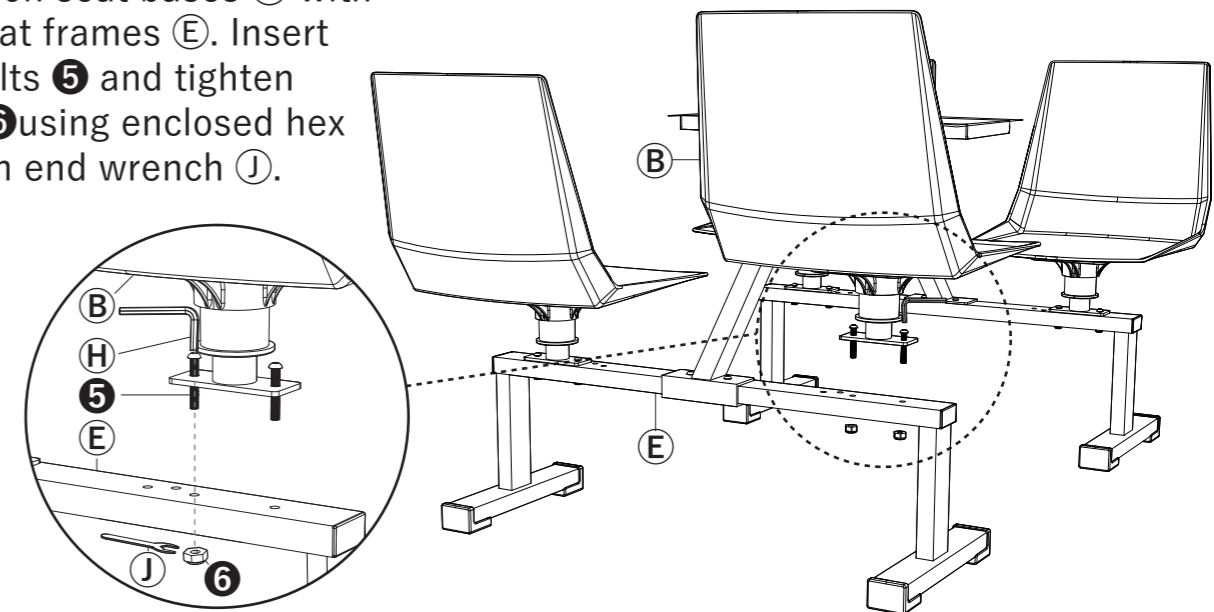**5** Make sure that four legs touch the ground evenly and then tighten the bolts within Step 1 and 2.

TIGHTEN

level on the ground

6 Place seat Ⓑ-1downward on a flat and clean surface. Note that the arrow on seat base Ⓑ-2 should point foward. After aligning the holes, insert four M6 x 10 screws ❷ and tighten them using enclosed Phillips wrench Ⓘ.

FRONT

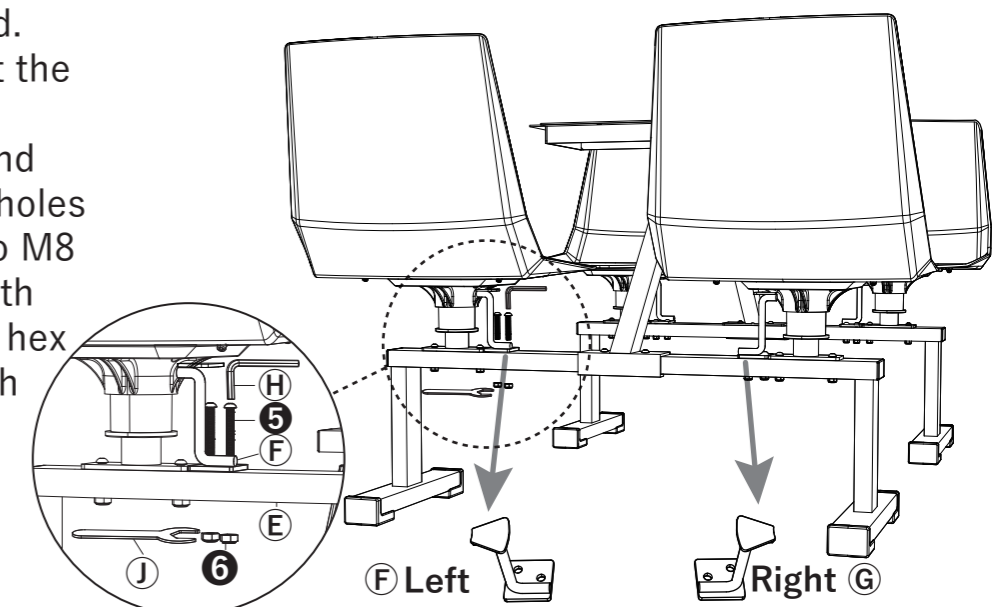**7** Align the holes on seat bases Ⓑ with the holes on seat frames Ⓔ. Insert two M8 x 45 bolts ❺ and tighten with two nuts ❻using enclosed hex key Ⓗ and open end wrench Ⓙ.

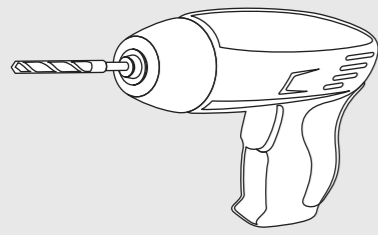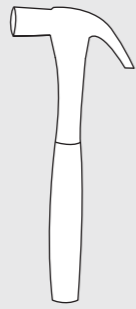## Optional Swivel control

Turn seat Ⓑ straight ahead. Place swivel control-L Ⓕ at the left hand side and swivel control-R Ⓖ at the right hand side and align the holes to holes on seat frame Ⓔ. Insert two M8 x 45 bolts ❺ and tighten with two nuts ❻ using enclosed hex key Ⓗ and open end wrench Ⓙ. Rotate the seats to make sure all of them turn outward.

Ⓕ Left   Right Ⓖ

2022.03

Recommended items for unit with optional floor connectors.

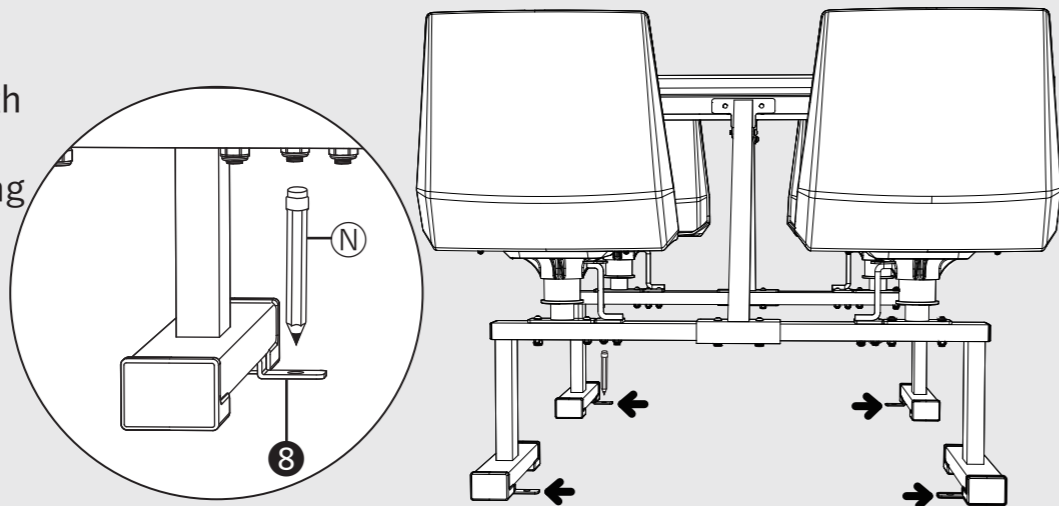Ⓚ**Electric drill 3/8 drill bit** Ⓛ**Hammer** Ⓜ**Dust blowing ball** Ⓝ**Pencil** Ⓞ**Wrench**

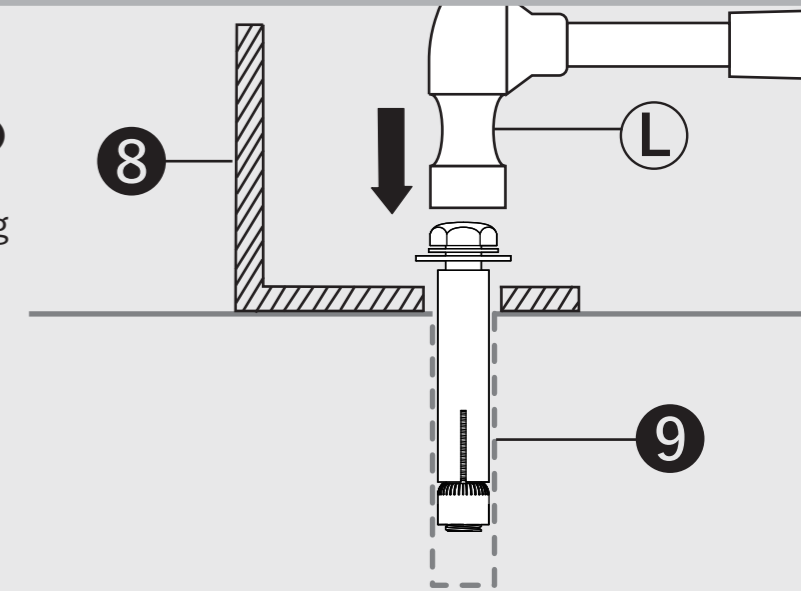Follow below steps for for unit with optional floor connectors.

Optional floor connection-Step 2

After placing the cluster swivel booth to the position where you are going to fix, mark four holes of fastening plate ❽ by pencil Ⓝ on the floor.
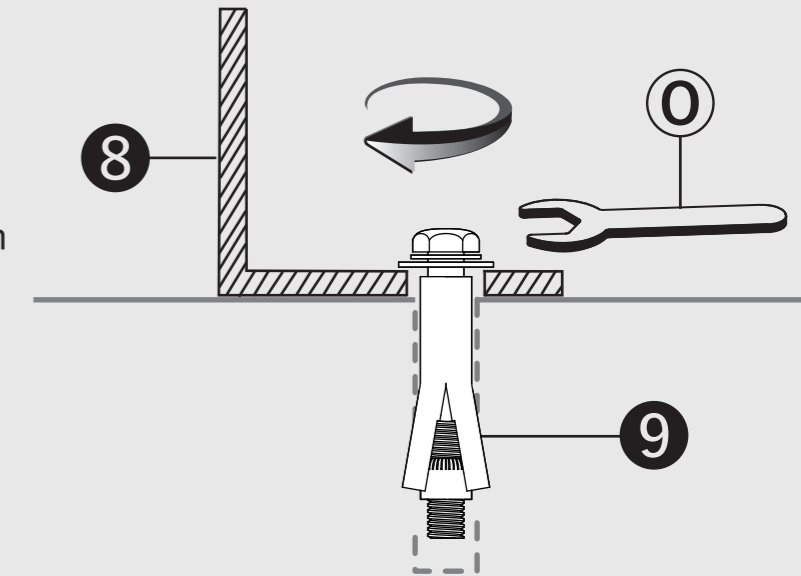
Optional floor connection-Step 3

Drill the marked holes using electric drill Ⓚ with 3/8 drill bit to a depth of 75mm.。

After drilling, clear out the dust from the holes using dust blowing ball Ⓜ.

Optional floor connection-Step 4

Align the holes on fastening plate ❽ with the holes on the floor. Knock expansion bolt ❾ into the hole using hammer Ⓛ.
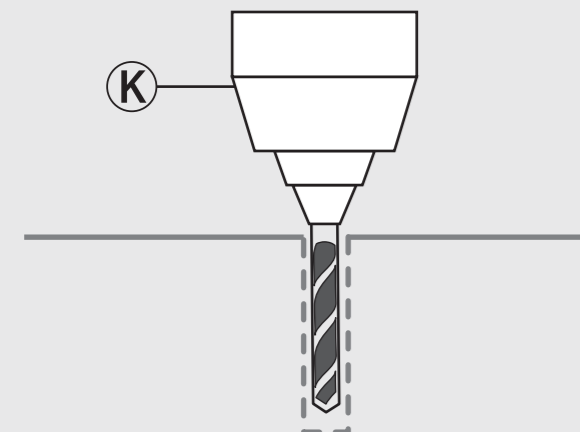
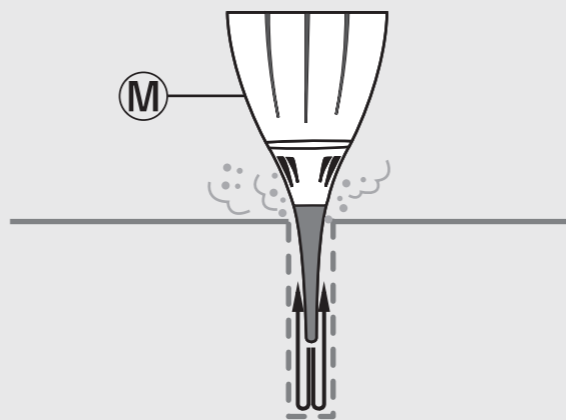## Optional floor connection-Step 5

Tighten expansion bolt ❾ using wrench Ⓞ to fix fastening plate ❽ on the floor.

Optional floor connection-assembly completed