



CAUTION: Owner and Operator MUST read and understand this manual before use the truck.



High Lift Hand Truck 110

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Year of Manufacture: 2016

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127	Screw	1		assemble	
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130	Pump Housing	1	1803	Piston Rod assemble	1
131	O-Ring	1	1804	Cylinder Nut assemble	1
132	Screw	1	1805	Valve Insert assemble	1

1.Specifications

Model	I10		
Rated lifting capacity	1000 kg		
Max. Fork height	800 mm		
Min. Fork height	85 ± 2 mm		
Fork length	1150 mm		
Fork width (outside)	540 mm 680mm		
Pump times	Fast: 28 Slow: 78		
Descending speed	∠0.1 mm/second		
N.W.	128 kg 133kg		

2.Safety Instructions

- 1. The truck shall be used in accordance with instructions handbook.
- 2.Don't put the hand & foot under the fork at any time.
- 3.Don't work on the slope surface.
- 4.Quick lifting is prohibited for loads of more than 300 kg. Any manipulation of the pressure relief valve is strictly prohibited. All assembling, adjusting and maintenance shall only be done by industrial mechanics trained people. These people must be familiar with all safety regulations of European and national where the item is in use relating to the operation and maintenance of pedestrian controlled industrial trucks.
- 5.Load should be put on the fork center. Side-load is strictly prohibited.
- 6. The truck shall not be used to transport persons.
- 7. It is recommended to the driver to wear security shoes.
- 8.No modifications shall be carried out which adversely affect the compliance of the truck with prEN 1757-4.

3.Installation & Adjustment

- 1.Screw(part No.132)
- To prevent oil-leaking from oil tank during transportation, Air Screw (part No.132) is replaced with Oil-sealing Screw in the factory. But it has to be replaced back when you put this truck in use.
- I How to change: Screw out Oil-sealing Screw, then screw in Air Screw , thus keep oil tank always connecting with atmosphere.

2.Handle

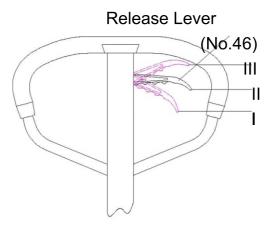
During transportation, the handle is disassembled from the truck and packed separately. It has to be assembled back and adjusted properly and carefully before use.

A.Handle installation:

- Take 3 pieces of M10 Nut (No.49) & Hex Wrench from spare parts bag. Select handle to match the truck with the same fitting numbers.
- Assemble the handle on the Handle Base (No.55) with 3 pieces of M10 Nut & Spring Washer tightly.
- Put the chain's Eye Bolt (No.36) in the slot at the front end of Pendulum Arm (No.124)

B. Handle adjustment

• There are 3 different positions with different functions for the Release Lever (part No.46). See picture 1

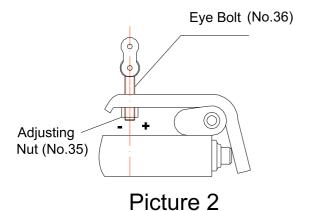


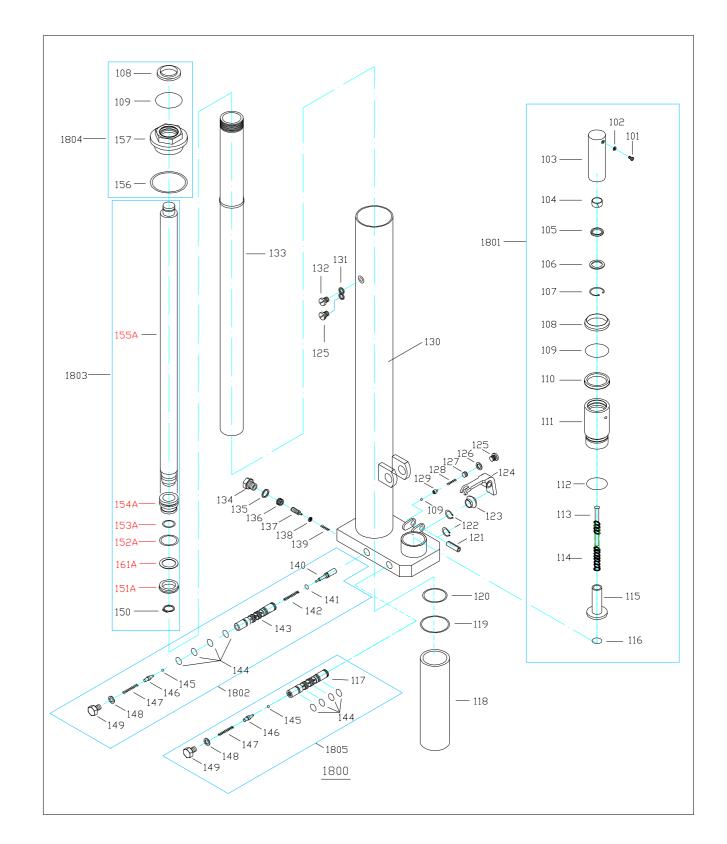
Picture 1

Position I: Quick lifting for fork. Position II: Slow lifting for fork Position III: Descending for fork

• Test different functions by putting the Release Lever in 3 different positions respectively.

If it does not function properly, then adjusting Lock Nut (No.35) by following process. See picture 2



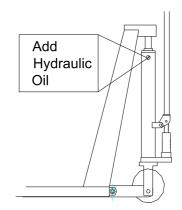


1	Fork	1	34	Handle	1
2	Screw	2	35	Pendulum Arm Nut	1
3	Nut	2	36	Eye Bolt	1
4	Ball	1	37	Chain Connector	3
5	Hold Yoke	1	38	Chain	1
6	Wheel Yoke	1	39	Release Rod	1
7	Centrifugal Axle	2	40	Screw	1
8	Spacer	2	41	Washer	1
9	Steering Wheel	2	42	Positioner	1
10	Snap Ring	8	43	Nut	1
11	Pin	2	44	Washer	1
12	Snap Ring	10	45	Spacer	2
13	Bush	2	46	Release Lever	1
14	Leg	2	47	Screw	1
15	Leg	1	49	Screw	3
16	Bush	1	50	Spring Washer	3
17	Pin	2	51	Pin	1
18	Washer	2	53	Roller	1
19	Nut	2	54	Bush	2
20	Washer	6	55	Handle Seat	1
21	Ball Bearing	8	56	Pin	2
22	Front Wheel	2	57	Screw	2
23	Wheel Axle	2			
24	Roller	4			
25	Bush	2			
26	Washer	4			
27	Spring Washer	2			
28	screw	2			
29	Bush	1			
31	Ball Bearing	1			
32	Spacer	1			
33	Spacer	1			

Problems	Turning direction of Lock Nut
Fork not lifted up	- (clockwise)
Fork not lowering down	+ (counter -clockwise)

3. How to release the air from the pump.

See picture 3



When pushing the handle down, the fork can't be lifted instantly. Please loosen the Screw (No.130) on the pump while pushing the handle down slowly to release the air from the pump. Then tighten the screw.

4. When to add oil

See Picture 3

If the fork can't be pumped up to its rated highest position, you may have to add hydraulic oil into the oil tank. The hydraulic fluid to be used must have a quality of ISO VG22 or equivalence. Mixing of different fluids is prohibited!

4. TROUBLE SHOOTING GUIDE

Items	Symptom	Possible cause	Aliments
1	Fork can not	1. Low oil level	1. Add proper hydraulic
	be pumped up	in oil tank.	oil.
		2. Exist air in the	2. Fast operating the
		hydraulic	handle for several
		system.	times. Bleed the
		3. Pendulum	system.
		arm nut is not	3. Adjust pendulum arm
		adjusted	screw.(see picture 2)
		properly.	
2	Fork can't be	1. Fork blocked.	1. Check and remo ve the
	released down	2. Pendulum arm	block.
		nut not	2. Adjust pendulum arm
		adjusted	nut properly.
		properly.	(see picture 2)
3	Fork can't be	Oil is not enough.	Add hydraulic oil.
	pumped up to		(see picture 3)
	rated highest		
	position.		

5.Spare parts list

