



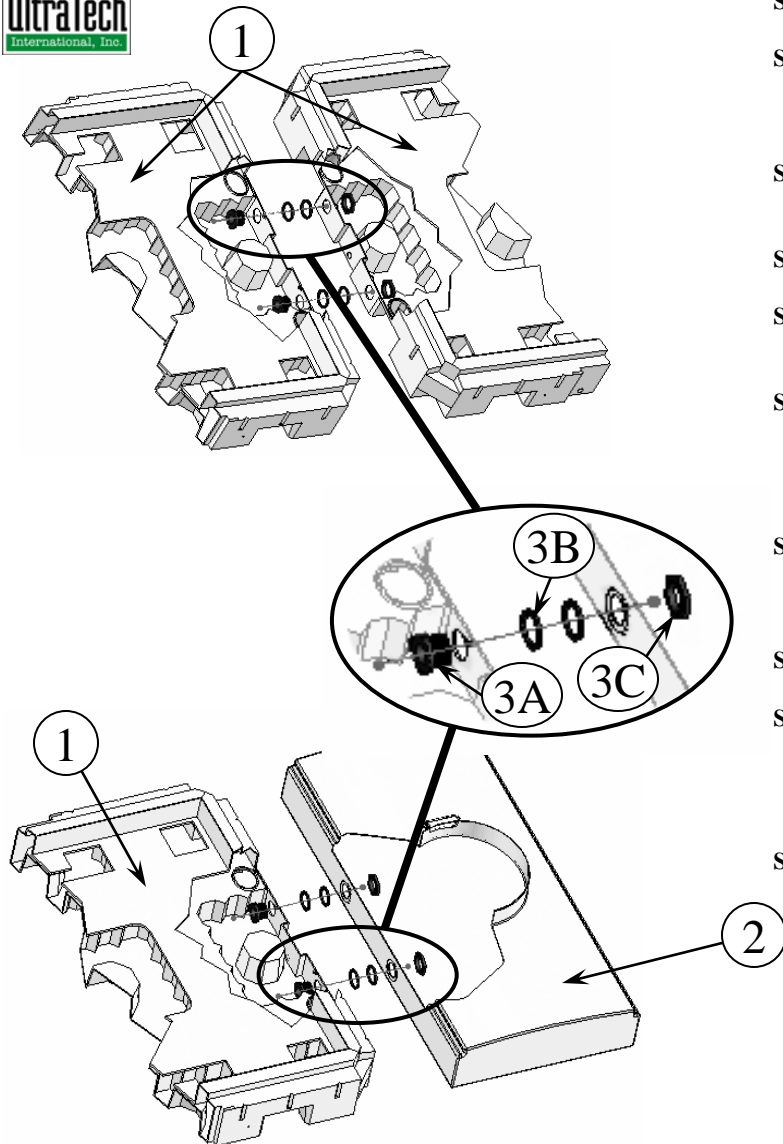
# Instruction Sheet

1-800-353-1611

www.SpillContainment.com

# Ultra-Modular IBC SpillPallets

## Assembly Instructions for Expansion Tank



- STEP 1** Place the (1)pallets and /or (2)expansion tanks in the desired configuration.
- STEP 2** Locate the two drill points on each mating sidewall of the (1)pallet and/or (2)expansion tank. Note: the drill points are dimples in the sidewall that are located approximately 2 ½” from the bottom of the (1)pallet or (2)expansion tank and are 18” apart.
- STEP 3** Using the (4B)2 3/8” hole saw, carefully place the drill bit of the hole saw in the center of the drill point and cut a hole through the sidewall.
- STEP 4** Repeat Step 3 for the remaining drill points in the sidewalls. (Requires two holes each sidewall)
- STEP 5** Repeat Steps 2, 3 and 4 for all mating sidewalls.  
CAUTION: only cut holes into the sidewalls that are intended to have a (3)bulk head fitting.
- STEP 6** Remove the grates from the (1)pallet or open the lid of the (2)expansion tank to access the backside of hole. From the inside, insert a 1 ¼” (3A)bulk head fitting through the hole. Place two (3B)gaskets onto the inserted (3A)bulk head fitting before passing the (3A)bulk head fitting through the hole in the mating sidewall. Note: The (3B)gaskets should be between the mating sidewalls.
- STEP 7** Start a (3C)hex nut onto the (3A)bulk head fitting. Do not tighten. Note: These are left handed threads. Side of the (3C)hex nut with the word “tighten” and a directional arrow should be facing away from the (3A)bulk head fitting when attaching the (3C)hex nut to the (3A)bulk head fitting.
- STEP 8** Repeat Steps 6 and 7 for the remaining mating holes in the sidewalls.
- STEP 9** Tighten the (3A)bulk head fittings using two 3/8” drive ratchets (not provided) along with the (4C)hex socket wrench and the (4A)lug spanner wrench. Note: (4A)lug spanner wrench is designed to fit over the lugs on the round side of the (3A)bulk head fitting. Tighten the (3A)bulk head fitting until the mating sidewalls are pulled together and the (3B)gaskets are slightly compressed.
- STEP 10** Repeat steps 6 through 9 for the remaining sidewalls that were cut with the (4B)hole saw.

**NOTES:**

MAKE SURE ALL PLUG ASSEMBLIES ARE TIGHT BEFORE PUTTING THIS PRODUCT IN USE.

**WRENCH AND HOLE SAW KIT MUST BE PURCHASE SEPARATELY;** PORTABLE DRILL AND (2) 3/8” DRIVE RACHETS NOT PROVIDED.

ITEM	PART	DESCRIPTION	P/N 1125	P/N 1126	P/N 1127	P/N 1128
1	9630	YELLOW PALLET	2	3	4	5
2	1124	YELLOW 66 GAL. EXPANSION TANK	2	2	1	0
3	1117	1.25” BULK HEAD FITTING ASSEMBLY	3	4	4	4
3A		BULK HEAD FITTING (2 per pack)				
3B		GASKET (4 per pack)				
3C		HEX NUT (2 per pack)				
4	1118	WRENCH AND HOLE SAW KIT	1	1	1	1
4A		3/8” DRIVE LUG SPANNER WRENCH				
4B		2 3/8” HOLE SAW WITH ARBOR				
4C		3/8” DRIVE SOCKET WRENCH				

QUANTITY